

RXM EGGSHELL FINISH INSTALLATION INSTRUCTIONS (January 2007)

For Professional Use Only

RXM Eggshell finish for interior surfaces

RXM Eggshell finish is an extremely high quality state of the art acrylic latex paint that combines the beauty of an eggshell-like finish with the durability and cleaning features of a semi-gloss. RXM Eggshell finish has excellent hiding characteristics, is easy to apply, spatter resistant, washable and non-yellowing.

RXM Eggshell Finish is based on modern acrylic chemistry, contains no clay, plaster, or cement compounds and can be tinted to any color. RXM Eggshell Finish remains slightly flexible when cured, making it resistant to cracking as the moisture content of the substrate decreases over time.

RECOMMENDED USES

RXM Eggshell finish can be used on interior trim, doors, cabinets, walls, ceilings and as a top coat over RXM Skim coat RXM Raised texture coat and RXM Texture coat. Recommended for new or previously painted textured surfaces including drywall, wallboard, wood, plaster, masonry and metal.

SURFACE PREPARATION

Surfaces to be coated must be clean, dry, and free of dirt, oil, mildew, water-soluble materials, scaling, loose paint and wallpaper. Glossy areas should be thoroughly cleaned with heavy-duty industrial cleaner or wax remover, rinsed with clean water, allowed to dry and then sanded and/or scraped with a wire brush until gloss has been dulled. Coating with RXM Primer may be necessary prior to installing RXM Texture coat over glossy or difficult surfaces. Note: to create a desired look and/or adequate bond, rough surfaces or surfaces with irregularities may require coating with RXM Primer and RXM Skim coat prior to installing RXM Texture coat. Contact TM Pratt & Company for recommendations.

MOLD & MILDEW

Mold and Mildew identification, remediation, and prevention are subjects that have been written about extensively. While our coatings products contain mold and mildew inhibiting agents; these will only inhibit the growth of mold and mildew on the coating itself. ***If mold and mildew is present in the environment where you intend to install our coatings, we recommend that you eradicate the problem before you proceed.*** There are many mold and mildew eradication companies in your market area that can assess and address the problem. In addition, the EPA provides substantial background material at www.epa.gov (search on mold or mold remediation). We have included some of the EPA documents concerning mold on our CD or you can link to these files at www.tmpratt.com/mold.

Difficult Substrates: TM Pratt & Company offers a number of specialty primers for use over difficult substrates such as bleeding woods, grease, crayon

markings, hard glossy surfaces, galvanized metal or other substrates where paint adhesion or stain suppression is a particular problem. Contact TM Pratt & Company for recommendations on the right problem-solving primer for your special needs.

APPLICATION & FINISH OPTIONS

RXM Eggshell Finish is applied by personnel who have received training from TM Pratt & Company in the application of RXM products over various substrates. RXM Eggshell Finish is tinted to the desired color specification at the factory or can be tinted by qualified personnel using universal tints. Contact TM Pratt & company for details on tinting.

Primer/Finish Systems

Apply primer coat before and after filing nail holes, s, and other surface imperfections. For best results when a significant color change is required, use a primer tinted to the approximate finish coat color.

Wood/Plaster/Drywall/smooth concrete/masonry/texture unpainted

Primer: RXM Primer

Finish: One or two coats RXM Eggshell Finish

Wood/Plaster/Drywall/smooth concrete/masonry/texture repaint

Primer: Prime or spot prime as needed with RXM Eggshell finish

Finish: One or two coats RXM Eggshell Finish

Rough or pitted masonry, unpainted

Primer: RXM Primer

Smooth: Fill/smooth as desired with RXM Skim Coat

Finish: One or two coats RXM Eggshell Finish

Metal unpainted

Primer: Latex based metal primer

Finish: One or two coats RXM Eggshell Finish

RXM Skim Coat or RXM Texture Coat or RXM Raised Texture Coat

Primer: not required

Finish: One or two coats RXM Eggshell Finish

APPLICATION

Stir thoroughly before and occasionally during use. Apply in one or two coats (do not over work) using a high quality synthetic bristle brush, medium nap roller, pad, or spray. ***The key to a successful RXM Eggshell Finish application is to flow the coating on (not overwork it), leave it, and let the chemistry do the rest as it cures.*** Never add other paints, oil colors, or solvents to this product.

Spray airless: Fluid pressure- 1,500-2,000 PSI; Tip- .017 orifice; filter 50 mesh

COVERAGE

225-300 Sq. ft. per gallon. Coverage rates will vary greatly depending on previous color, surface porosity, texture, and application methods.

TECHNICAL DATA

(See technical data sheet)

DRYING TIME

Dry time @77° F (25° C) @ 50% RH

Set to touch – 2 hours

To Recoat – 12 hours

To service – 24 hours

Drying time may vary depending on temperature, humidity, air movement, and application techniques.

THINNING/CLEANUP

Thinning is generally unnecessary, but if required to obtain desired application properties a small amount of clean water may be added. Never add other paints or solvents.

Thinning for use in touching up helps RXM Eggshell Finish self level and reduces flashing. Rate of thinning varies depending on color and substrate. Call TM Pratt & Company for technical assistance on thinning for touch up. 800-776-3316

Clean hands tools and equipment with warm soapy water. Spray equipment should be given a final rinse with mineral spirits to prevent rusting.

Use completely or dispose of properly. Dry, empty containers may be recycled in a can-recycling program. Local disposal requirements vary; consult your sanitation department or state designated environmental agency for information on disposal options.

CERTIFICATION

Formulated without lead mercury or chromates.

LIMITATIONS

Do not apply when air and surface temperatures are below 50° F (10° C). Avoid application to surfaces freshly treated with silicone type water repellants.

ENVIRONMENTAL/SAFETY

(See RXM Eggshell finish MSDS sheet)

TECHNICAL ASSISTANCE & TOUCH UP SUGGESTIONS

Contact TM Pratt & Company, Inc. PO Box 200 Miami FL 33243-0200

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RXM COMBINATIONS
INSTALLATION MINI SHEET

Basic Finishes:

- 1A Prime & Skim
Step 1: Prime @ 600 square feet per gal.
Step 2: Skim @ 35 –50 square feet per gal.
- 1B, 1C, 1D & 1E Prime Skim & Eggshell
Step 1: Prime @ 600 square feet per gal.
Step 2: Skim @ 35 – 50 square feet per gal.
Step 3: Eggshell @ 175 square feet per gal.

Standard Finishes

- 2A, 2B, 2C & 2D Texture over Eggshell
Step 1: Eggshell @ 175 square feet per gal.
Step 2: Texture @ 100 square feet per gal.
- 2E Eggshell over Texture
Step 1: Texture @ 100 square feet per gal.
Step 2: Eggshell @ 175 square feet per gal.
- 2F Eggshell over Texture
Step 1: Texture @ 85 square feet per gal.
Step 2: Eggshell @ 175 square feet per gal.

Premium Finishes

- 3A & 3B Raised Texture
Step 1: Eggshell @ 175 square feet per gal.
Step 2: Raised Texture @ 65 square feet per gal.
- 3C & 3E Full Texture Sprayed
Step 1: Eggshell @ 175 square feet per gal.
Step 2: Texture @ 70 square feet per gal.
- 3D Full Texture Rolled
Step 1: Eggshell @ 175 square feet per gal.
Step 2: Texture @ 50 square feet per gal.
- 3F Texture over Raised
Step 1: Eggshell @ 175 square feet per gal.
Step 2: Raised Texture @ 65 square feet per gal.
Step 3: Texture @ 90 square feet per gal.